

Date: Thursday, 2/22/2007 2:58:43 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET
 Job Number : 30833
 Estimate Number : 11159
 P.O. Number :
 This Issue : 2/22/2007 S.O. No. :
 Prsht Rev. : NC Part Number : D32563
 First Issue : 1/1 Type : SMALL /MED FAB Drawing Number : D3256 REV *PC*
 Previous Run : 30307 Material :
 Due Date : 3/15/2007 Qty: 10 Um: Each
 Written By :
 Checked & Approved By : *07.02.23*
 Comment : Est B 04.12.06 Made in-house KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D32563 *PC* Gasket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 GASKET

2.0 SMALL FAB 1 *water* SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Fabricate as per Dwg D3256
 Material: Durabla Black Gasket 0.035" thick
 (D3245) Batch: *31159* *HB 07-11-6*

PC
HB 07-11-6

(10)

3.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

HB 07-11-6

07.11.06

(10)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: *5+ 266*

07.11.06

(10)

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.11.07

Job Completion



07.11.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

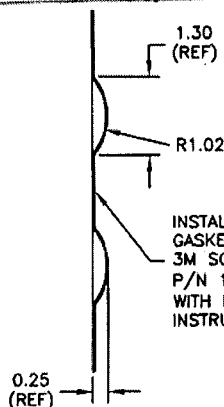
NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3256	REV. B SHEET 1 OF 3
DATE 05.06.27		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:6
A	04.01.27	NEW ISSUE	
B	05.06.27	D3256-3 DIM 1.30 WAS 0.65	

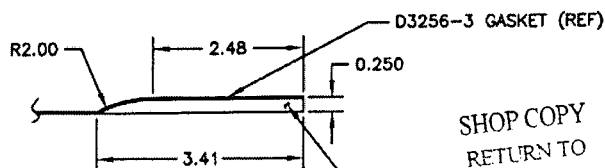
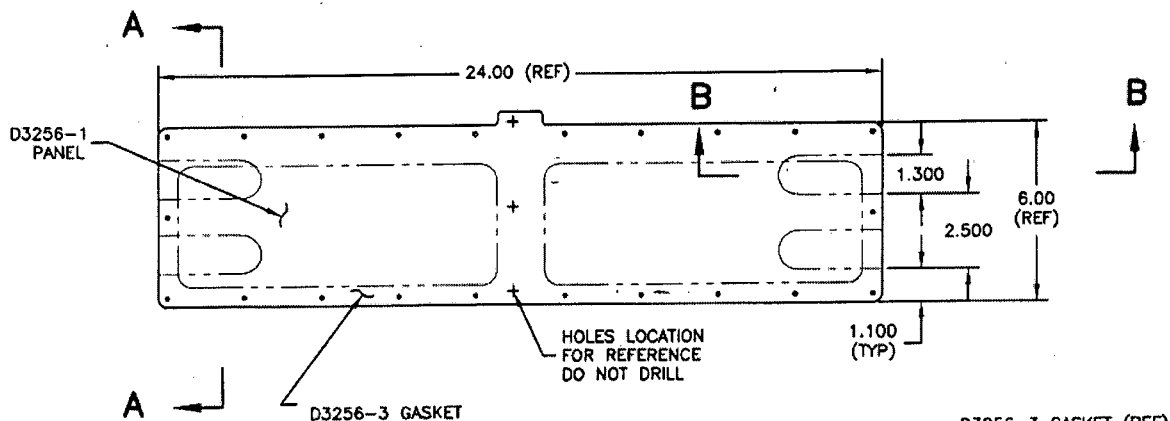
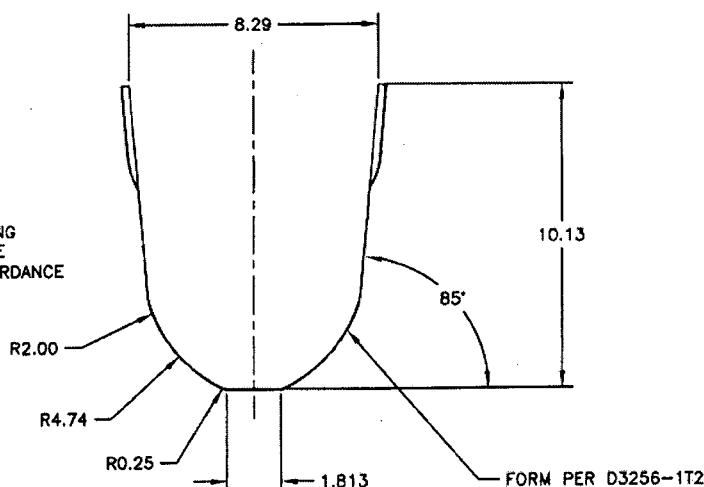
RELEASED

05.06.30



INSTALL D3256-3
GASKET ON THIS SIDE USING
3M SCOTCH-GRIP ADHESIVE
P/N 1300/1300L IN ACCORDANCE
WITH MANUFACTURER'S
INSTRUCTIONS

VIEW A-A
SCALE 1:3



VIEW B-B
SCALE 1:3

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30833

D3256-041 ACCESS PANEL ASSEMBLY

1) IDENTIFY WITH P/N & B/N USING FINE POINT PERMANENT MARKER

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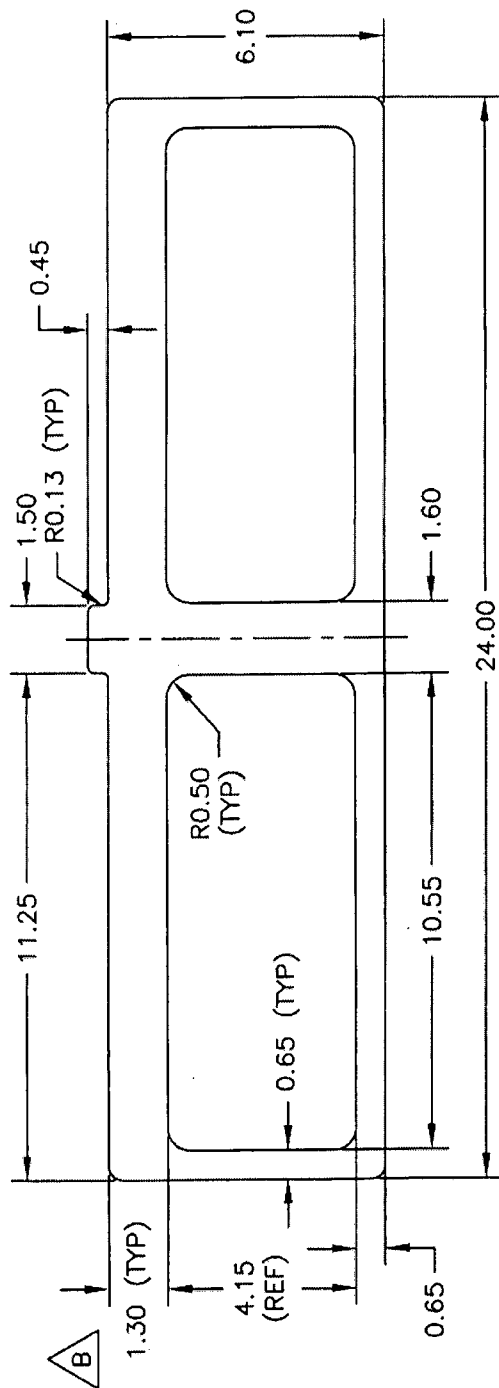
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DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3256	REV. B SHEET 3 OF 3
DATE 05.06.27	TITLE ACCESS PANEL ASSEMBLY		SCALE 1:4



RELEASED

05.06.30 *[Signature]*

D3256-3 GASKET

D3256-3 NOTES:

- 1) MATERIAL: DURABLA BLACK GASKET 0.035 THICK
MIL-A-7021C OR MIL-A-17472B (CLASS 1 & 2)
OR MIL-G-12803A (GRADE P-1161A)
- 2) SHOP COPY
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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